

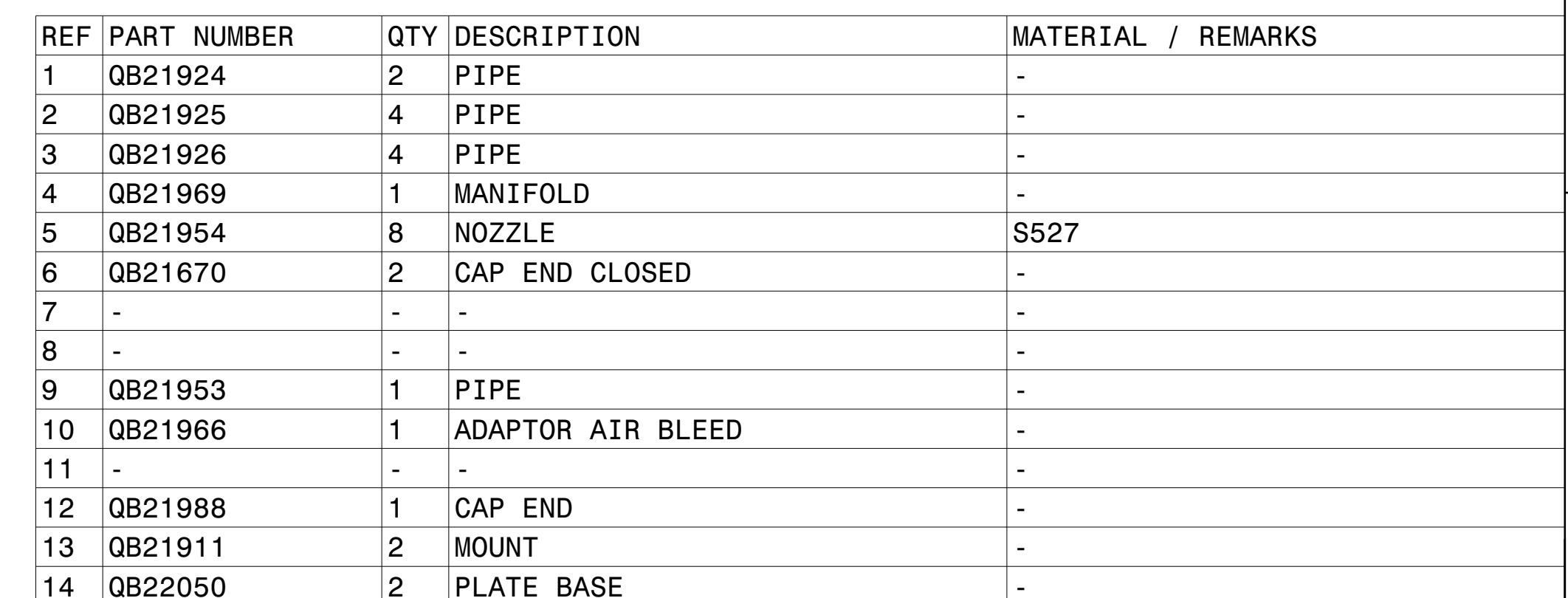


1. NOZZLE CENTRES SYMMETRICAL ABOUT 
2. T.I.G. WELD WHERE INDICATED TO QD5040 CLASS 2.
WELD SYMBOLS COMPLY WITH BS EN 22553.
WELD PROCEDURE: QD5040-197 
3. CARE MUST BE EXERCISED TO AVOID DAMAGE TO MATING FEATURES AND NOZZLE ORIFICES.
4. CLEAN ALL WELDING IN ACCORDANCE WITH QD5017.
5. THIS ASSEMBLY MUST BE PROOF PRESSURE TESTED TO 12.6 bar GAUGE NO LEAKAGE OR PERMANENT DISTORTION PERMISSABLE.
6. CRACK DETECT TO QD5022. THIS OPERATION MAY BE OMITTED AT THIS STAGE AND PERFORMED AT QB05043 ASSEMBLY STAGE. THIS IS DUE TO PHYSICAL MANIPULATION OF MANIFOLD NOZZLES AT ASSEMBLY.
7. DIMENSIONS SHOWN FOR INSPECTION PURPOSES ONLY.
ALL UNSPECIFIED COMPONENT GEOMETRY AND SIZES TO BE MANUFACTURED IN ACCORDANCE WITH CATIA MODEL QB21923 TO THE SAME ISSUE AS DRAWING.
8. FINISH - NATURAL




ISOMETRIC VIEW
N.T.S

PART MARK TO QD5016  1 & 4

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UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN		
MILLIMETRES		
TOLERANCES ARE:		
DECIMALS	ANGLES	
X. ± 0.5	± 0.5 DE	
.X ± 0.25		
.XX ± 0.125		
.XXX ± -		
SURFACE FINISH	3.2/	
DO NOT SCALE DRAWING		

THIRD ANGLE
PROJECTION




DRG PER ASME Y14.5M-1994 OR BS 8888	
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ICATION

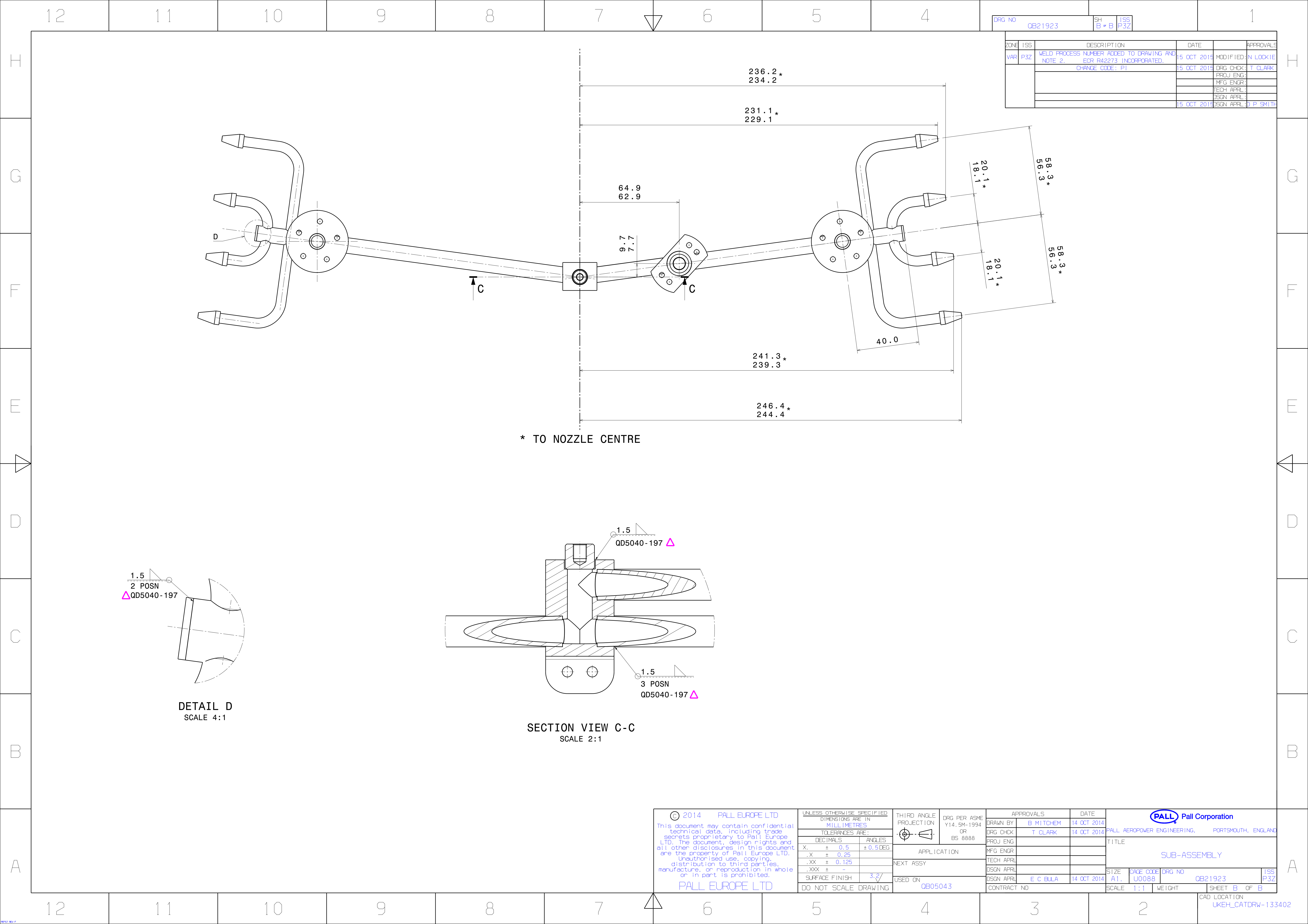
5043

APPROVED	
DRAWN BY	...
DRG CHCK	...

VALS
MITCHEM
T CLARK

DATE	 Pall Corporation			
14 OCT 2014	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND			
14 OCT 2014	TITLE			
	SUB-ASSEMBLY			
	SIZE	CAGE CODE	DRG NO	ISS
	A11	U0008	0B21923	P3Z
14 OCT 2014	SCALE	1:1	WEIGHT	SHEET A OF B

CAD LOCATION
UKEH CATDRW-133402



DRG NO		QB21923		SH	B * B		ISS	P3Z	
ZONE	ISS	DESCRIPTION			DATE		MODIFIED		APPROVALS
VAR	P3Z	WELD PROCESS NUMBER ADDED TO DRAWING AND NOTE 2. ECR R42273 INCORPORATED.			15 OCT 2015		DRG CHCK: T CLARK		N LOOKIE
		CHANGE CODE: P1					PROJ ENGR:		
							MFG ENGR:		
							TECH APRL:		
					15 OCT 2015		DSGN APRL: D P SMITH		

© 2014 PALL EUROPE LTD		UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION		DRG PER ASME Y14.5M-1994 OR BS 8888		APPROVALS		DATE		PALL Pall Corporation	
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		TOLERANCES ARE:		DRG CHCK		T CLARK		14 OCT 2014				SUB-ASSEMBLY	
		DECIMALS		PROJ ENGR									
		ANGLES		MFG ENGR									
		X. ± 0.5		TECH APRL									
		.XX ± 0.125		DSGN APRL									
		.XXX ± -		DSGN APRL		E C BULA		14 OCT 2014		SIZE		A1.	
		SURFACE FINISH		USED ON		QB05043				CAGE CODE		U0088	
		DO NOT SCALE DRAWING								DRG NO		QB21923	
										ISS		P3Z	
										SCALE		1:1	
										WEIGHT			
										SHEET		B OF B	
										CAD LOCATION		UKEH_CATDRW-133402	